



TESNIT® BA-50

TESNIT® BA-50 has good thermal and chemical resistance, which makes it appropriate for use in a wide range of applications. TESNIT® BA-50 is well suited for use with potable water supply and shipbuilding.



PROPERTIES

SUPERIOR			
EXCELLENT	CHEMICAL RESISTANCE		
VERY GOOD	MECHANICAL RESISTANCE	THERMAL RESISTANCE	SEALABILITY PERFORMANCE
GOOD			
MODERATE			

APPROPRIATE INDUSTRIES & APPLICATIONS

	GENERAL PURPOSE
	FOOD INDUSTRY
	WATER SUPPLY
	AUTOMOTIVE AND ENGINE BUILDING INDUSTRY
	POTABLE WATER SUPPLY
	SHIPBUILDING
	GAS SUPPLY

Composition	Aramid fibers, inorganic fillers, NBR binder. Optional steel wire mesh insert on request.		
Color	Light green		
	DIN-DVGW DIN 3535-6	SVGW DIN 3535-6	DVGW W270
Approvals	TA-Luft (VDI 2440)	WRAS	Germanischer Lloyd
	TZW ELL	EC 1935/2004	

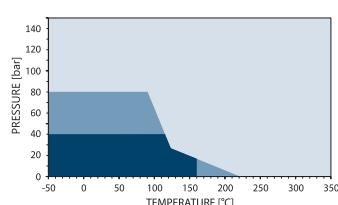
TECHNICAL DATA

 Typical values for a thickness of 2 mm

Density	DIN 28090-2	g/cm ³	1.8
Compressibility	ASTM F36J	%	9
Recovery	ASTM F36J	%	55
Tensile strength	ASTM F152	MPa	11
Stress resistance	DIN 52913		
16 h, 50 MPa, 175 °C		MPa	25
16 h, 50 MPa, 300 °C		MPa	/
Specific leak rate	DIN 3535-6	mg/(s·m)	0.07
Thickness increase	ASTM F146		
Oil IRM 903, 5 h, 150 °C		%	8
ASTM Fuel B, 5 h, 23 °C		%	10
Compression modulus	DIN 28090-2		
At room temperature: ϵ_{KSW}		%	8.5
At elevated temperature: $\epsilon_{WSW/200\text{ }^{\circ}\text{C}}$		%	25
Percentage creep relaxation	DIN 28090-2		
At room temperature: ϵ_{KRW}		%	5.1
At elevated temperature: $\epsilon_{WRW/200\text{ }^{\circ}\text{C}}$		%	1.2
Max. operating conditions			
Peak temperature		°C/°F	280/536
Continuous temperature		°C/°F	220/428
- with steam		°C/°F	180/356
Pressure		bar/psi	80/1160

P-T DIAGRAM

EN 1514-1, Type IBC, PN 40, DIN 28091-2 / 3.8, 2.0 mm



- General suitability - Under common installation practices and chemical compatibility.
- Conditional suitability - Appropriate measures ensure maximum performance for joint design and gasket installation. Technical consultation is recommended.
- Limited suitability - Technical consultation is mandatory.

Surface finish	Standard: 4AS. Optional: graphite or PTFE on request.
Standard dimension of sheets	Size (mm): 1500 x 1500 3000 x 1500 4500 x 1500 Thickness (mm): 0.5 1.0 1.5 2.0 3.0 Other sizes and thicknesses available on request.
Tolerances	On length and width: ± 5 % On thickness up to 1.0 mm: ± 0.1 mm On thickness above 1.0 mm: ± 10 %

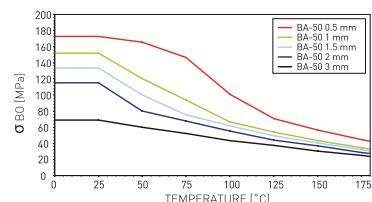
Acetamide	+
Acetic acid, 10%	+
Acetic acid, 100% (Glacial)	-
Acetone	?
Acetonitrile	-
Acetylene (gas)	+
Acid chlorides	-
Acrylic acid	?
Acrylonitrile	-
Adipic acid	+
Air (gas)	+
Alcohols	+
Aldehydes	?
Alum	+
Aluminium acetate	+
Aluminium chloride	?
Aluminium chloride	?
Aluminium sulfate	?
Amines	-
Ammonia (gas)	?
Ammonium bicarbonate	+
Ammonium chloride	+
Ammonium hydroxide	+
Amyl acetate	?
Anhydrides	?
Aniline	-
Anisole	?
Argon (gas)	+
Asphalt	+
Barium chloride	+
Benzaldehyde	-
Benzene	+
Benzoic acid	?
Bio-diesel	+
Bio-ethanol	+
Black liquor	?
Borax	+
Boric acid	+
Butadiene (gas)	+
Butane (gas)	+
Butyl alcohol (Butanol)	+
Butyric acid	+
Calcium chloride	+
Calcium hydroxide	+
Carbon dioxide (gas)	+
Carbon monoxide (gas)	+
Cellosolve	?
Chlorine (gas)	-
Chlorine (in water)	-
Chlorobenzene	?
Chloroform	-
Chloroprene	?
Chlorsilanes	-
Chromic acid	-
Citric acid	?
Copper acetate	+
Copper sulfate	+
Creosote	?
Cresols (Cresylic acid)	-
Cyclohexane	+
Cyclohexanol	+
Cyclohexanone	?
Decalin	+
Dextrin	+
Dibenzyl ether	?
Dibutyl phthalate	?
Dimethylacetamide (DMA)	?
Dimethylformamide (DMF)	?

Dioxane	-
Diphyl (Dowtherm A)	+
Esters	?
Ethane (gas)	+
Ethers	?
Ethyl acetate	?
Ethyl alcohol (Ethanol)	+
Ethyl cellulose	?
Ethyl chloride (gas)	-
Ethylene (gas)	+
Ethylene glycol	+
Formaldehyde (Formalin)	?
Formamide	?
Freon-12 (R-12)	+
Freon-134a (R-134a)	+
Freon-22 (R-22)	?
Fruit juices	+
Fuel oil	+
Gasoline	+
Gelatin	+
Glycerine (Glycerol)	+
Glycols	+
Helium (gas)	+
Heptane	+
Hydraulic oil (Glycol based)	+
Hydraulic oil (Mineral type)	+
Hydraulic oil (Phosphate ester based)	?
Hydrazine	-
Hydrocarbons	+
Hydrochloric acid, 10%	?
Hydrochloric acid, 37%	-
Hydrofluoric acid, 10%	-
Hydrofluoric acid, 48%	-
Hydrogen (gas)	+
Iron sulfate	+
Isobutane (gas)	+
Isooctane	+
Isoprene	+
Isopropyl alcohol (Isopropanol)	+
Kerosene	+
Ketones	?
Lactic acid	?
Lead acetate	+
Lead arsenate	+
Magnesium sulfate	+
Maleic acid	?
Malic acid	?
Methane (gas)	+
Methyl alcohol (Methanol)	+
Methyl chloride (gas)	?
Methylene dichloride	?
Methyl ethyl ketone (MEK)	?
N-Methyl-pyrrolidone (NMP)	?
Milk	+
Mineral oil (ASTM no.1)	+
Motor oil	+
Naphtha	+
Nitric acid, 10%	-
Nitric acid, 65%	-
Nitrobenzene	-
Nitrogen (gas)	+
Nitrous gases (NOx)	?
Octane	+
Oils (Essential)	+
Oils (Vegetable)	+

Oleic acid	+
Oleum (Sulfuric acid, fuming)	-
Oxalic acid	?
Oxygen (gas)	?
Palmitic acid	+
Paraffin oil	+
Pentane	+
Perchloroethylene	-
Petroleum (Crude oil)	+
Phenol (Carbolic acid)	-
Phosphoric acid, 40%	?
Phosphoric acid, 85%	-
Phthalic acid	+
Potassium acetate	+
Potassium bicarbonate	+
Potassium carbonate	+
Potassium chloride	+
Potassium cyanide	+
Potassium dichromate	?
Potassium hydroxide	?
Potassium iodide	+
Potassium nitrate	+
Potassium permanganate	?
Propane (gas)	+
Propylene (gas)	+
Pyridine	-
Salicylic acid	?
Seawater/brine	+
Silicones (oil/grease)	+
Soaps	+
Sodium aluminate	+
Sodium bicarbonate	+
Sodium bisulfite	+
Sodium carbonate	+
Sodium chloride	+
Sodium cyanide	+
Sodium hydroxide	?
Sodium hypochlorite (Bleach)	?
Sodium silicate (Water glass)	+
Sodium sulfate	+
Sodium sulfide	+
Starch	+
Steam	+
Stearic acid	+
Styrene	?
Sugars	+
Sulfur	?
Sulfur dioxide (gas)	?
Sulfuric acid, 20%	-
Sulfuric acid, 98%	-
Sulfuryl chloride	-
Tar	+
Tartaric acid	?
Tetrahydrofuran (THF)	-
Titanium tetrachloride	-
Toluene	+
2,4-Toluenediacyanate	?
Transformer oil (Mineral type)	+
Trichloroethylene	-
Vinegar	+
Vinyl chloride (gas)	-
Vinylidene chloride	-
Water	+
White spirits	+
Xylenes	+
Xylenol	-
Zinc sulfate	+

σ_{BO} DIAGRAM

DIN 28090-1



σ_{BO} diagrams represent σ_{BO} values for different gasket material thicknesses. These values indicate the maximum in-service compressive pressures which can be applied on the gasket area involved without destructing or damaging the gasket material.

P-T diagrams indicate the maximum permissible combination of internal pressure and service temperature which can be simultaneously applied for a given gasket according its material type, thickness, size and tightness class. Given the wide variety of gasket applications and service conditions, these values should only be regarded as guidance for the proper gasket assembly. In general, thinner gaskets exhibit better P-T properties.

CHEMICAL RESISTANCE CHART

The recommendations made here are intended as a guideline for the selection of a suitable gasket type. As the function and durability of products are dependent upon a number of factors, the data may not be used to support any warranty claims.

- + Recommended
- ? Recommendation depends on operating conditions
- Not recommended

WILHELMSEN A/S

M. Wilhelmsen A/S
Åbyvej 69
8230 Åbyhøj

Tlf: +45 86 15 01 11
Fax: 86 15 56 71
Email: mw@mw.dk